

Non-metallic Gaskets

FLAT RING GASKET DIMENSIONS TO ASME B16.21 USED WITH ASME/ANSI B16.5 RAISED FACE FLANGES

| | IINAL IZE | | OD | | | | | | | | |
|----------|--------------|-----|---------|---------|---------|---------|---------|--|--|--|--|
| DN mm | NPS in. | ID | 150 lbs | 300 lbs | 400 lbs | 600 lbs | 900 lbs | | | | |
| 15 | 1/2 | 21 | 48 | 54 | 54 | 54 | 64 | | | | |
| 20 | 3/4 | 27 | 57 | 67 | 67 | 67 | 70 | | | | |
| 25 | 1 | 33 | 67 | 73 | 73 | 73 | 79 | | | | |
| 32 | 11/4 | 42 | 76 | 83 | 83 | 83 | 89 | | | | |
| 40 | 11/2 | 48 | 86 | 95 | 95 | 95 | 98 | | | | |
| 50 | 2 | 60 | 105 | 111 | 111 | 111 | 143 | | | | |
| 65 | 21/2 | 73 | 124 | 130 | 130 | 130 | 165 | | | | |
| 80 | 3 | 89 | 137 | 149 | 149 | 149 | 168 | | | | |
| 90 | 31/2 | 102 | 162 | 165 | 162 | 162 | - | | | | |
| 100 | 4 | 114 | 175 | 181 | 178 | 194 | 206 | | | | |
| 125 | 5 | 141 | 197 | 216 | 213 | 241 | 248 | | | | |
| 150 | 6 | 168 | 222 | 251 | 248 | 267 | 289 | | | | |
| 200 | 8 | 219 | 279 | 308 | 305 | 321 | 359 | | | | |
| 250 | 10 | 273 | 340 | 362 | 359 | 400 | 435 | | | | |
| 300 | 12 | 324 | 410 | 422 | 419 | 457 | 498 | | | | |
| 350 | 14 | 356 | 451 | 486 | 483 | 492 | 521 | | | | |
| 400 | 16 | 406 | 514 | 540 | 537 | 565 | 575 | | | | |
| 450 | 18 | 457 | 549 | 597 | 594 | 612 | 638 | | | | |
| 500 | 20 | 508 | 606 | 654 | 648 | 683 | 699 | | | | |
| 600 | 24 | 610 | 718 | 775 | 768 | 791 | 838 | | | | |

= For information only

Dimensions in mm

FLAT RING GASKET DIMENSIONS TO ASME B16.21 USED WITH ASME B16.47 SERIES-B RAISED FACE FLANGES

| NOMINAL SIZE | | | OD | | | | | | | |
|-----------------|------------|------|--------|---------|---------|---------|---------|--|--|--|
| DN mm | NPS in. | ID | 75 lbs | 150 lbs | 300 lbs | 400 lbs | 600 lbs | | | |
| 650 | 26 | 660 | 708 | 725 | 772 | 746 | 765 | | | |
| 700 | 28 | 711 | 759 | 776 | 826 | 800 | 819 | | | |
| 750 | 30 | 762 | 810 | 827 | 886 | 857 | 879 | | | |
| 800 | 32 | 813 | 860 | 881 | 940 | 911 | 933 | | | |
| 850 | 34 | 864 | 911 | 935 | 994 | 962 | 997 | | | |
| 900 | 36 | 914 | 973 | 987 | 1048 | 1022 | 1048 | | | |
| 950 | 38 | 965 | 1024 | 1045 | 1099 | - | - | | | |
| 000 | 40 | 1016 | 1075 | 1095 | 1149 | - | - | | | |
| 050 | 42 | 1067 | 1126 | 1146 | 1200 | - | - | | | |
| 100 | 44 | 1118 | 1181 | 1197 | 1251 | - | - | | | |
| 150 | 46 | 1168 | 1232 | 1256 | 1318 | - | - | | | |
| 200 | 48 | 1219 | 1283 | 1307 | 1368 | - | - | | | |
| 250 | 50 | 1270 | 1334 | 1357 | 1419 | - | - | | | |
| 300 | 52 | 1321 | 1387 | 1408 | 1470 | - | - | | | |
| 350 | 54 | 1372 | 1438 | 1464 | 1530 | - | - | | | |
| 400 | 56 | 1422 | 1495 | 1514 | 1594 | - | - | | | |
| 450 | 58 | 1473 | 1546 | 1580 | 1656 | - | - | | | |
| 500 | 60 | 1524 | 1597 | 1630 | 1705 | - | 1 - | | | |

= For information only

Dimensions in mm

FULL FACE GASKET DIMENSIONS TO ASME B16.21 USED WITH ASME/ANSI B16.5 FLAT FACE FLANGES

| NOMINAL SIZE | | | | 150 | lbs | | * 300 lbs | | | | | |
|-----------------|------------|-----|-----|-------|--------------|-------------------------|-----------|-----|--------------|-------------------------|--|--|
| DN mm | NPS in. | ID | OD | BCD | HOLE DIA. | No. of bolt holes | OD | BCD | HOLE DIA. | No. of bolt holes | | |
| 15 | 1/2 | 21 | 89 | 60.3 | 15.9 | 4 | 95 | 67 | 16 | 4 | | |
| 20 | 3/4 | 27 | 98 | 69.9 | 15.9 | 4 | 117 | 83 | 19 | 4 | | |
| 25 | 1 | 33 | 108 | 79.4 | 15.9 | 4 | 123 | 89 | 19 | 4 | | |
| 32 | 11/4 | 42 | 117 | 88.9 | 15.9 | 4 | 133 | 98 | 19 | 4 | | |
| 40 | 11/2 | 48 | 127 | 98.4 | 15.9 | 4 | 155 | 114 | 22 | 4 | | |
| 50 | 2 | 60 | 152 | 120.7 | 19.1 | 4 | 165 | 127 | 19 | 8 | | |
| 65 | 21/2 | 73 | 178 | 139.7 | 19.1 | 4 | 190 | 149 | 22 | 8 | | |
| 80 | 3 | 89 | 191 | 152.4 | 19.1 | 4 | 209 | 168 | 22 | 8 | | |
| 90 | 31/2 | 102 | 216 | 177.8 | 19.1 | 8 | 228 | 184 | 22 | 8 | | |
| 100 | 4 | 114 | 229 | 190.5 | 19.1 | 8 | 254 | 200 | 22 | 8 | | |
| 125 | 5 | 141 | 254 | 215.9 | 22.4 | 8 | 279 | 235 | 22 | 8 | | |
| 150 | 6 | 168 | 279 | 241.3 | 22.4 | 8 | 317 | 270 | 22 | 12 | | |
| 200 | 8 | 219 | 343 | 298.5 | 22.4 | 8 | 381 | 330 | 25 | 12 | | |
| 250 | 10 | 273 | 406 | 362.0 | 25.4 | 12 | 444 | 387 | 29 | 16 | | |
| 300 | 12 | 324 | 483 | 431.8 | 25.4 | 12 | 520 | 451 | 32 | 16 | | |
| 350 | 14 | 356 | 533 | 476.3 | 28.6 | 12 | 584 | 514 | 32 | 20 | | |
| 400 | 16 | 406 | 597 | 539.8 | 28.6 | 16 | 647 | 572 | 35 | 20 | | |
| 450 | 18 | 457 | 635 | 577.9 | 31.8 | 16 | 711 | 629 | 35 | 24 | | |
| 500 | 20 | 508 | 699 | 635.0 | 31.8 | 20 | 774 | 686 | 35 | 24 | | |
| 600 | 24 | 610 | 813 | 749.3 | 35.1 | 20 | 914 | 813 | 41 | 24 | | |

= For information only

Dimensions in mm

FLAT RING GASKET DIMENSIONS TO ASME B16.21 USED WITH ASME B16.47 SERIES-A RAISED FACE FLANGES

| NOM SE | | ID | OD | | | | | | | |
|-------------------|------------|------|---------|---------|---------|---------|--|--|--|--|
| DN mm | NPS in. | | 150 lbs | 300 lbs | 400 lbs | 600 lbs | | | | |
| 550 ¹⁾ | 22 1) | 559 | 660 | 705 | 702 | 733 | | | | |
| 650 | 26 | 660 | 775 | 835 | 832 | 867 | | | | |
| 700 | 28 | 711 | 832 | 899 | 892 | 914 | | | | |
| 750 | 30 | 762 | 883 | 953 | 946 | 972 | | | | |
| 800 | 32 | 813 | 940 | 1006 | 1003 | 1022 | | | | |
| 850 | 34 | 864 | 991 | 1057 | 1054 | 1073 | | | | |
| 900 | 36 | 914 | 1048 | 1118 | 1118 | 1130 | | | | |
| 950 | 38 | 965 | 1111 | 1054 | 1073 | 1105 | | | | |
| 1000 | 40 | 1016 | 1162 | 1114 | 1127 | 1156 | | | | |
| 1050 | 42 | 1067 | 1219 | 1165 | 1178 | 1219 | | | | |
| 1100 | 44 | 1118 | 1276 | 1219 | 1232 | 1270 | | | | |
| 1150 | 46 | 1168 | 1327 | 1273 | 1289 | 1327 | | | | |
| 1200 | 48 | 1219 | 1384 | 1324 | 1346 | 1391 | | | | |
| 1250 | 50 | 1270 | 1435 | 1378 | 1403 | 1448 | | | | |
| 1300 | 52 | 1321 | 1492 | 1429 | 1454 | 1499 | | | | |
| 1350 | 54 | 1372 | 1549 | 1492 | 1518 | 1556 | | | | |
| 1400 | 56 | 1422 | 1607 | 1543 | 1568 | 1613 | | | | |
| 1450 | 58 | 1473 | 1664 | 1594 | 1619 | 1664 | | | | |
| 1500 | 60 | 1524 | 1715 | 1645 | 1683 | 1721 | | | | |

NOTE:

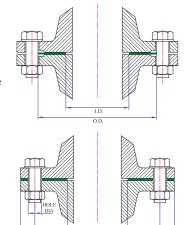
1) NPS 22 for reference only. Size not listed in ASME B16.47

Dimensions in mm

Flat Ring
Gasket
Used With

Gasket Used With Raised Face Flanges

Full Face Gasket Used With Flat Face Flanges



FULL FACE GASKET DIMENSIONS FOR ASME B16.47 SERIES-A FLAT FACE FLANGES

| NOMINAL SIZE | | * 150 lbs | | | | | * 300 lbs | | | | |
|-----------------|------------|-----------|------|------|---------------|-------------------------|-----------|------|------|---------------|-------------------------|
| DN mm | NPS in. | ID | OD | BCD | HO LE DIA. | No. of bolt holes | ID | OD | BCD | HO LE DIA. | No. of bolt holes |
| 550 | 22 | 558.8 | 749 | 692 | 35 | 20 | 558.8 | 838 | 743 | 41 | 24 |
| 650 | 26 | 660.4 | 870 | 806 | 35 | 24 | 700 | 971 | 876 | 45 | 28 |
| 700 | 28 | 711.2 | 927 | 864 | 35 | 28 | 750 | 1035 | 940 | 45 | 28 |
| 750 | 30 | 762.0 | 984 | 914 | 35 | 28 | 805 | 1092 | 997 | 48 | 28 |
| 800 | 32 | 812.8 | 1060 | 978 | 42 | 28 | 860 | 1149 | 1054 | 51 | 28 |
| 850 | 34 | 863.6 | 1111 | 1029 | 42 | 32 | 905 | 1206 | 1105 | 51 | 28 |
| 900 | 36 | 914.4 | 1168 | 1086 | 42 | 32 | 955 | 1270 | 1168 | 54 | 32 |
| 950 | 38 | 965.2 | 1238 | 1149 | 42 | 32 | 965 | 1168 | 1092 | 41 | 32 |
| 1000 | 40 | 1016.0 | 1289 | 1200 | 42 | 36 | 1015 | 1238 | 1156 | 45 | 32 |
| 1050 | 42 | 1066.8 | 1346 | 1257 | 42 | 36 | 1065 | 1289 | 1207 | 45 | 32 |
| 1100 | 44 | 1117.6 | 1403 | 1315 | 42 | 40 | 1120 | 1352 | 1264 | 48 | 32 |
| 1150 | 46 | 1168.4 | 1454 | 1365 | 42 | 40 | 1170 | 1416 | 1321 | 51 | 28 |
| 1200 | 48 | 1219.2 | 1511 | 1422 | 42 | 44 | 1220 | 1466 | 1372 | 51 | 32 |
| 1250 | 50 | 1270.0 | 1568 | 1480 | 48 | 44 | 1270 | 1530 | 1429 | 54 | 32 |
| 1300 | 52 | 1320.8 | 1625 | 1537 | 48 | 44 | 1320 | 1581 | 1480 | 54 | 32 |
| 1350 | 54 | 1371.6 | 1682 | 1594 | 48 | 44 | 1370 | 1657 | 1549 | 60 | 28 |
| 1400 | 56 | 1422.4 | 1746 | 1651 | 48 | 48 | 1420 | 1708 | 1600 | 60 | 28 |
| 1450 | 58 | 1473.2 | 1803 | 1708 | 48 | 48 | 1475 | 1758 | 1651 | 60 | 32 |
| 1500 | 60 | 1524.0 | 1854 | 1759 | 48 | 52 | 1525 | 1809 | 1702 | 60 | 32 |

= For information only

* AL-IMAN MANUFACTURING SPECIFICATIONS

Dimensions in mm

^{*} AL-IMAN INTERNAL MANUFACTURING SPECIFICATIONS